



### **FAMILY OF BLENDERS**

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# Approinte the Art of Engineering

SMALL, LABORATORY, MEDIUM AND LARGE SCALE BLENDING SOLUTIONS

The concept is simple. The same Intermediate Bulk Container (IBC) that is used for shipping and storage is also used for blending. Tumble blending is a dual-action blending principle. The first blending action is produced by a wave as the material is tumbled. This wave (or shear plane) occurs in the top  $\frac{1}{4}$  of the product load. The second blending action is produced by the cradle orientation. The IBC is held in the blender at an angle to position the IBC horizontal center of gravity 20° from the Blender tumbling centerline. This geometry places the IBC shell walls at cross flow producing angles to the blend axis, acting as baffles as the product is tumbled.

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#### LABORATORY AND SMALL PRODUCTION SCALE







**DRUM BLENDER** 



**BENCH-TOP BLENDER** 



LABORATORY BLENDER

#### MEDIUM PRODUCTION SCALE



SINGLE PEDESTAL COMPACT BLENDER



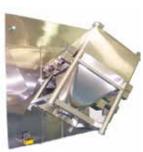
IBC COLUMN BLENDER



SINGLE PEDESTAL BLENDER



TWIN SHELL COLUMN BLENDER



HYBRID BLENDER

#### LARGE PRODUCTION SCALE



FIXED IBC SHELL BLENDER



DOUBLE PEDESTAL BLENDER



TWIN SHELL "V" BLENDER



DOUBLE CONE BLENDER